

**Indexable insert for turning DCMT 070204, for finish machining, Grade: HBT130****Order data**

Order number	260376 HBT130
GTIN	4062406257064
Item class	22D

Technical description

Cutting speed v_c main application	60 - 220 m/min
ISO code indexable insert	DCMT 070204
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.1 - 1 mm
Main application	M
Corner radius	0.4 mm
Chip breaker	M
Tool material	Carbide
Number of changes/inserts	2
Cutting conditions	slightly interrupted

Coating	TiCN
Feed f	0.05 - 0.2 mm/rev.
Grade	HBT130
Type of product	Indexable insert for turning